AMENDMENTS TO THE CLAIMS

Please amend claims 1-8 as follows.

- Claim 1. (currently amended) A roller processing rolling apparatus for rolling/pressing an electrode structure in which a powdered electrode active substance is adhered to the a current collecting member, comprising a pair of work rolls sandwiching and rolling and pressing the electrode structure therebetween, at least a pair of backup rolls generating a pressing force onto the respective each work roll, a pressuring device pressing at least one of said backup rolls toward the work roll side, and a drive unit rotating said work rolls.
- Claim 2. (currently amended) The roller processing/
 rolling apparatus for rolling/pressing an electrode structure
 as is claimed in Claim 1, wherein the diameter of said backup
 roll is larger than the diameter of said work roll.
- Claim 3. (currently amended) The roller processing/
 rolling apparatus for rolling/pressing an electrode structure
 as is claimed in Claim 1, wherein said backup roll has an
 elastic material coated on its surface.
- Claim 4. (currently amended) The roller processing/
 rolling apparatus for rolling/pressing an electrode structure
 as is claimed in Claim 1, which further comprises a work roll
 housing having an axle receive of said work roll inside and a
 housing having an axle receive of the respective each roll
 inside, wherein a spacer is positioned between the respective
 housings.
- Claim 5. (currently amended) A roller processing/ rolling apparatus for rolling/pressing an electrode structure in which

a powdered electrode active substance is adhered to the a current collecting member, comprising one a first work roll and the other a second work roll having an electrode structure inbetween therebetween, a backup roll generating a pressing force onto the surface of the other work roll, and a pressure device pressing the backup roll toward the work roll side, and a drive unit rotating the work roll.

- 6. (currently amended) The roller processing/ rolling apparatus for rolling/pressing an electrode structure as is claimed in Claim 5, wherein the diameter of said backup roll is larger than the diameter of said work roll.
- 7. (currently amended) The roller processing/ rolling apparatus for rolling/pressing an electrode structure as is claimed in Claim 5, wherein said backup roll has an elastic material coated on its surface.
- 8. (currently amended) The roller processing/ rolling apparatus for rolling/pressing an electrode structure as is claimed in Claim 5, which further comprises a work roll housing having an axle receive of said work roll inside and a housing having an axle receive of the respective each roll inside, wherein a spacer is positioned between the respective housings.